

KW-MR6A[AC], KW-MR6B[Battery]

MULTI-POSITION WELDER WITH WEAVER, RAIL TRAVEL

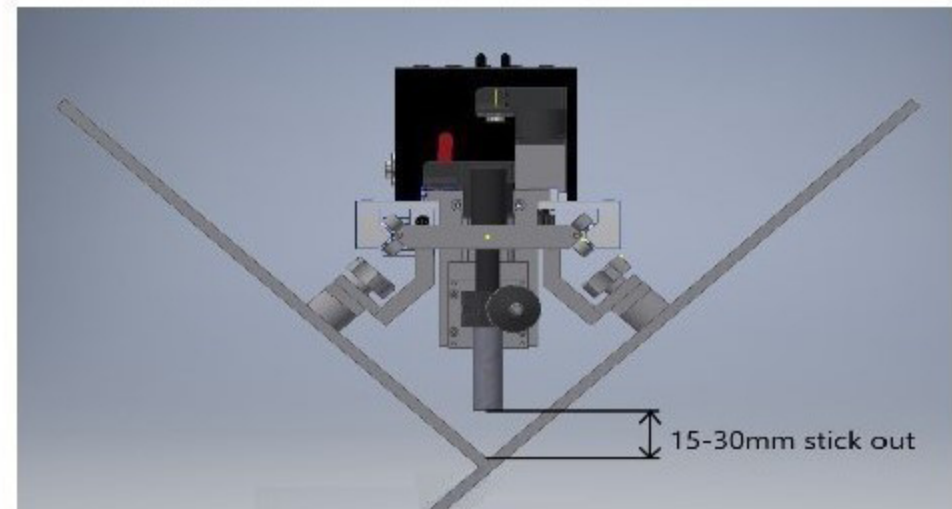
APPEARANCE



FEATURES

KW-MR6 VERTICAL-UP FILLET WELDER

- Specialised welding for Vertical up Fillet welding with weaving system
- Non welding span is minimized
- Center shift function provided when machine stops
- Limit switch provided to protect derail
- Special weaving geared motor provided to keep constant weaving as well as traveling speed
- Traveling rail easy to attach on work piece



MAJOR PARTS	DESCRIPTIONS	SPECIFICATIONS
General	Size in mm(WHL), Weight	Carriage: 330 x 285 x 255, 5.5Kg Packing: 360 x 360 x 370, 10.0kg
	Input Power	AC 100-240V, 50-60Hz, 1Phase Lithium-ion Battery 18Vdc 6.0Ah 10Hrs use
Traveling unit	Motor	24Vdc, 10W, 4500rpm
	Reducer	1:294
	Speed	0~860mm/min
	Power transmission	Rack-Pinion, Geared motor driven
Weaver	Power unit	24Vdc, 12W, 4500rpm
	Reducer	1:294 with 1:3 Ratio GearBox
	Speed	0~5rpm
	Width	±16°
	Left/Right stop	0~9.9sec dwell
	Mode	→ 
RAIL	Rigid aluminum magnet rail	RR6M-MR6, H: 1500mm, W: 255mm

